



**USED ON:**  
**GRINDLAZER STANDARD DC87**  
**GRINDLAZER STANDARD DC89**

| Individual Cutter | Fully Assembled Drum | Drum Rebuild Kit |
|-------------------|----------------------|------------------|
|                   | 25M950               |                  |

|        |        |        |
|--------|--------|--------|
| 19A062 |        |        |
|        | 25M946 | 25N135 |
|        | 25N077 | 25N136 |

|        |        |        |
|--------|--------|--------|
| 19A016 |        |        |
|        | 25N091 | 25N151 |
|        | 25N092 | 25N152 |
|        | 25M936 | 25N153 |
|        | 25N093 | 25N154 |
|        | 25N094 | 25N155 |
|        | 25N095 | 25N156 |

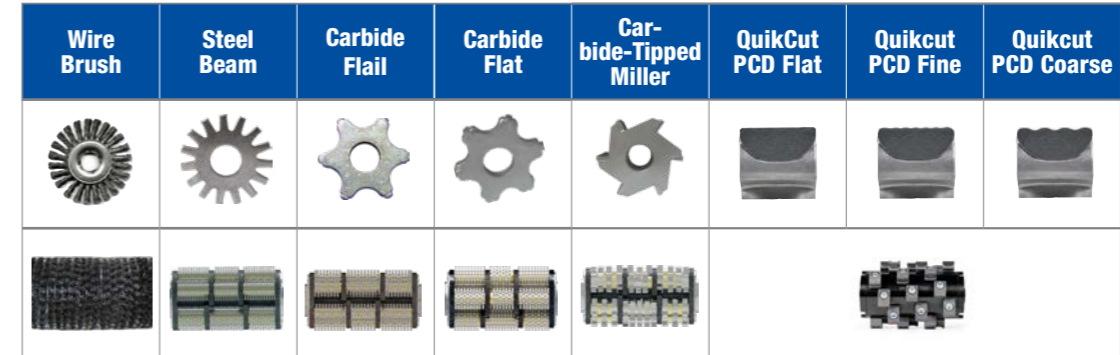
|        |        |        |
|--------|--------|--------|
| 19A017 |        |        |
|        | 25N098 | 25N159 |
|        |        | 25N160 |
|        | 25M938 | 25N161 |
|        |        | 25N162 |

| Cutter Type | Profile | Cut Width    | # Cutters | # Spacers | # Rods |
|-------------|---------|--------------|-----------|-----------|--------|
| Wire Brush  | Fine    | 20 cm (8 in) |           |           |        |

|            |      |                |     |    |   |
|------------|------|----------------|-----|----|---|
| Steel Beam |      |                | 1   |    |   |
| Steel Beam | Fine | 20 cm (8 in)   | 208 | 4  | 4 |
| Steel Beam | Fine | 12.5 cm (5 in) | 152 | 88 | 4 |

|                    |        |                |     |     |   |
|--------------------|--------|----------------|-----|-----|---|
| Carbide Flail 6 Pt |        |                | 1   |     |   |
| Carbide Flail 6 Pt | Fine   | 20 cm (8 in)   | 112 | 4   | 4 |
| Carbide Flail 6 Pt | Fine   | 12.5 cm (5 in) | 76  | 92  | 4 |
| Carbide Flail 6 Pt | Medium | 20 cm (8 in)   | 76  | 88  | 4 |
| Carbide Flail 6 Pt | Medium | 12.5 cm (5 in) | 52  | 148 | 4 |
| Carbide Flail 6 Pt | Coarse | 20 cm (8 in)   | 64  | 120 | 4 |
| Carbide Flail 6 Pt | Coarse | 12.5 cm (5 in) | 40  | 176 | 4 |

|              |        |                |     |     |   |
|--------------|--------|----------------|-----|-----|---|
| Carbide Flat |        |                | 1   |     |   |
| Carbide Flat | Fine   | 20 cm (8 in)   | 112 | 8   | 4 |
| Carbide Flat | Fine   | 12.5 cm (5 in) | 72  | 104 | 4 |
| Carbide Flat | Medium | 20 cm (8 in)   | 76  | 88  | 4 |
| Carbide Flat | Medium | 12.5 cm (5 in) | 52  | 152 | 4 |



| Individual Cutter | Fully Assembled Drum | Drum Rebuild Kit |
|-------------------|----------------------|------------------|
| 19A039            |                      |                  |
|                   | 25N112               | 25N167           |
|                   | 25N114               | 25N169           |
|                   | 25M940               | 25N171           |

| Cutter Type           | Profile | Cut Width    | # Cutters | # Spacers | # Rods |
|-----------------------|---------|--------------|-----------|-----------|--------|
| Carbide-Tipped Miller |         |              | 1         |           |        |
| Carbide-Tipped Miller | Fine    | 20 cm (8 in) | 28        | 36        | 4      |
| Carbide-Tipped Miller | Medium  | 20 cm (8 in) | 24        | 68        | 4      |
| Carbide-Tipped Miller | Coarse  | 20 cm (8 in) | 20        | 104       | 4      |

**STANDARD SERIES DRUM COMPONENTS**

| Part Number | Description   |
|-------------|---|
| 17W218      | Spacer - Standard Drum  |
| 17X056      | Shaft - Standard Drum   |
| 17X058      | End Plate - Standard Drum                                     |
| 17X054      | Bare Drum (includes Arbor, Shafts, End Plates, and Fasteners) |

**QUIKCUT PCD DIAMOND CUTTERS**

| QuikCut PCD Flat | QuikCut PCD Fine | QuikCut PCD Coarse | Description                | Cut Width    | # Cutters |
|------------------|------------------|--------------------|----------------------------|--------------|-----------|
| 2001721          | 2001720          | 2003960            | Drum Assembly, 8 in Cut    | 20 cm (8 in) | 27        |
| 2003680          | 2003681          | 2004029            | QuikCut PCD Diamond Cutter |              |           |
|                  | 2004425          |                    | Bare Drum (No Cutters)     |              |           |